



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4824-1
Job Sheet 166817



Part No: D4824-1

Job Qty: 10 ea

Part Name: Upper Cutter Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/5/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	10 Ea		11/3/17	0.00	0.00	Start up container	17-11-06
100	Bandsaw	10 pcs		11/3/17	0.00	0.01	Bandsaw1	17-11-06
110	CNC Vertical Machining	10 pcs		11/5/17	0.26	25.64	HAAS 1	
120	QC	10 pcs		11/5/17	0.00	0.00	QC2	
130	QC	10 pcs		11/5/17	0.00	0.00	QC8	
140	Outsource	10 pcs		11/5/17	0.00	0.00	Outsource4	
150	Packaging	10 pcs		11/5/17	0.00	0.00	Packaging2	
155	QC	10 pcs		11/5/17	0.00	0.00	QC5	
170	QC	10 pcs		11/5/17	0.00	0.00	QC14	
180	Packaging	10 pcs		11/5/17	0.00	0.00	Packaging3	
190	QC21-SA	10 Ea		11/5/17	0.00	0.00	QC21	

Part Op 100 - CUT BLANK AT 12.100"

Descriptions: 110 - 1-Machine per folio FB188

140 - Issue P/O: _____ Black Anodize as per Dwg D4824 PRIME AS PER DWG, SEE NOTE #2

3.1 mils thickness primer

DAS
21

DEC 01 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6B1.750X04.500	10	17	0	0

Part Specifications

Specifications could not be found.

Plex 10/17/17 1:01 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE

S006015



Upper Cutter Mount

PART NO: D4824-1
Revision:
Operation: Start up Operation
Quantity: 10
Change No:

Mfg Date: 11/06/17
Job No: 166817

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

S015992

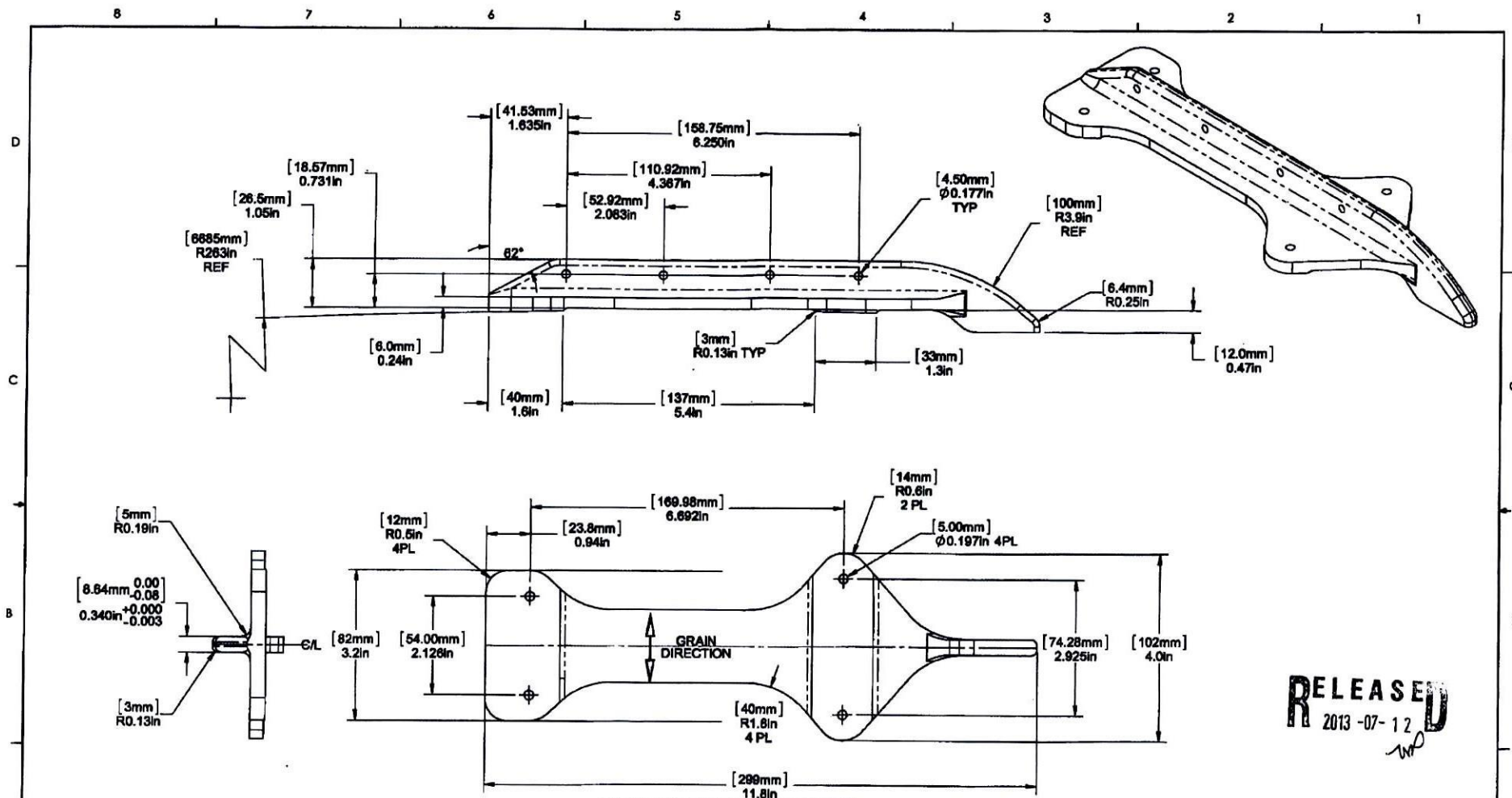


Upper Cutter Mount

PART NO: D4824-1
Revision:
Operation: Outsource
Change No:

Mfg Date: 11/30/17
Job No: 166817

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



D4824-1 UPPER CUTTER MOUNT

NOTES:

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8626 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N: 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.69 lbs (0.40 kg)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4824-1-a.IGES

RELEASED
2013-07-12
WPD

A NEW RELEASE		DB	13.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DB		
DRAWN	DB		
CHECKED	A.P.		
MFG. APPR.	21		
APPROVED	22		
DE APPR.	23		
DATE	13.05.23		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4824	REV. A
TITLE UPPER CUTTER MOUNT	SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

PURCHASE ORDER PO038349

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038349
PO Date: 11/14/17
Due Date: 11/17/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

				Items									
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
1	167956	649.5111		LH Wiper Deflector Issue P/O to ATG : AS PER DWG 649.5100 HARD BLACK ANODIZE/PRIME		Firmed	11/17/17	4 pcs	0 pcs	4 pcs	\$18.30/pcs	\$73.2	
Line Item Note: RUSH!!!!													
2	167957	649.5112		RH Wiper Deflector Issue P/O to ATG : AS PER DWG 649.5100 HARD BLACK ANODIZE/PRIME		Firmed	11/17/17	4 pcs	0 pcs	4 pcs	\$18.30/pcs	\$73.2	
Line Item Note: RUSH!!!!													
3	167199	646.9910		Struts Issue P/O to ATG : AS PER DWG 646.9900 HARD ANODIZE BLACK/PRIME		Firmed	11/17/17	55 pcs	0 pcs	55 pcs	\$15.40/pcs	\$847.0	
4	166552	D4703-043		Lock Pin Base Issue P/O to ATG : As Per Dwg D4703 BLACK ANODIZE		Firmed	11/17/17	2 pcs	0 pcs	2 pcs	\$9.35/pcs	\$18.7	
5	166817	D4824-1		Upper Cutter Mount Issue P/O : AS PER DWG D4824 HARD BLACK AMNODIZE/PRIME		Firmed	11/17/17	10 pcs	0 pcs	10 pcs	\$15.40/pcs	\$154.0	
6	167390	RBEM210V4000103-3		Bolt -Issue P/O to ATG : AS PER DWG RBEM210V4000103 -ANODIZE COLOR CLEAR		Firmed	11/17/17	2 pcs	0 pcs	2 pcs	\$9.35/pcs	\$18.7	
7	166865	649.4816		Doubler ISSUE P/O: AS PER DWG 649.4800 HARD BLACK ANODIZE/PRIME		Firmed	11/17/17	20 pcs	0 pcs	20 pcs	\$32.00/pcs	\$640.0	
8	166658	646.3610				Firmed	11/17/17	10 pcs	0 pcs	10 pcs	\$8.60/pcs	\$86.0	



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914208

Date: 30-Nov-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
55 ea	Part: 646.9910 Struts Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 21969	Rev: N/C PO: PO038349	Line: 3
10 ea	Part: D4824-1 Upper Cutter Mount Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing. Job: 21971	Rev: A PO: PO038349	Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>30/11/2017</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada